



Innovassynth Technologies (India) Ltd.
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CERTIFICATE OF ANALYSIS

Product Name 5'-ODMT NAc Deoxy Cytidine 3'-CEPA

Material Code 11120290 CAS Number 154110-40-4

Batch No. I111207450 Molecular Formula C41H50N5O8P

Mfg. Date SEP 2021 Molecular Weight 771.84

TEST	SPECIFICATION	RESULTS
*Appearance (Color)	White to off-white	Off-white
*Appearance (Form)	Solid free from foreign matter	Solid free from foreign matter
Solubility	No visible particle in 0.2MAcetonitrile solution	Complies
*Moisture content by oven technique	NMT 0.50 %	0.08 %
*Purity by 31P NMR	NLT 98.0 %	99.4 %
*Purity by HPLC	NLT 98.0 %	98.9 %
Residual Solvent	NMT 1.00 %	0.41 %

Remarks Product complies as per above specification.

*Retested on 08 JUN 2022.

Storage condition Store at -20°C temperature, do not expose to moisture/sunlight.

Dr. Ravi Kinhikar Vice President-Quality