



Innovassynth Technologies (India) Ltd.
Old Mumbai-Pune Road, Khopoli 410 203, Mumbai Area, Maharashtra, INDIA
Email: itil@innovassynth.com

CERTIFICATE OF ANALYSIS

Product Name	5'-ODMT-2'OTBDMS-N-Ac-Cytidine-3'OCEPA
i roduct rianic	5 -ODIVIT-Z OT BONIO-N-AC-OYNAMIC-5 COLI A

Material Code 18350990 CAS Number 121058-88-6

Batch No. I183508301 Molecular Formula C47H64N5O9PSi

Mfg. Date MAY 2021 Molecular Weight 902.10

TEST	SPECIFICATION	RESULTS
*Appearance	White to off white solid	Off white solid
Solubility	No visible particles in 0.2M Acetonitrile solution	Complies
*Moisture content by oven technique	NMT 0.50 %	0.26 %
*Purity by 31P NMR (Solvent: CDCl3)	NLT 98.0 %	99.1 %
*Purity by HPLC	NLT 98.0 %	99.2 %
*Single maximum impurity	NMT 0.50 %	0.13 %
Residual Solvent	NMT 1.00 %	0.17 %

Remarks Product complies as per above specification.

*Retested on 03 AUG 2022.

Storage condition Store at -20°C temperature, do not expose to moisture/sunlight.

Dr. Ravi Kinhikar Vice President-Quality